



#### TECHNOLOGY DRIVEN. WARFIGHTER FOCUSED.

#### JP-8 and other Military Fuels

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maintaining the data needed, and c including suggestions for reducing	lection of information is estimated to ompleting and reviewing the collect this burden, to Washington Headqu uld be aware that notwithstanding an DMB control number.	ion of information. Send comments arters Services, Directorate for Info	regarding this burden estimate rmation Operations and Reports	or any other aspect of the 1215 Jefferson Davis	nis collection of information, Highway, Suite 1204, Arlington
		2. REPORT TYPE	3. DATES COVERED		
01 DEC 2011		<b>Briefing Charts</b>		01-12-2011	1 to 01-12-2011
4. TITLE AND SUBTITLE				5a. CONTRACT NUMBER	
JP-8 AND OTHER MILITARY FUELS				5b. GRANT NUMBER	
				5c. PROGRAM ELEMENT NUMBER	
6. AUTHOR(S)  Joel Schmitigal; Jill Tebbe				5d. PROJECT NUMBER	
				5e. TASK NUMBER	
				5f. WORK UNIT NUMBER	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) U.S. Army TARDEC ,6501 E.11 Mile Rd, Warren, MI,48397-5000				8. PERFORMING ORGANIZATION REPORT NUMBER #22491	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) U.S. Army TARDEC, 6501 E.11 Mile Rd, Warren, MI, 48397-5000				10. SPONSOR/MONITOR'S ACRONYM(S)  TARDEC	
				11. SPONSOR/MONITOR'S REPORT NUMBER(S) #22491	
12. DISTRIBUTION/AVAIL Approved for publ	LABILITY STATEMENT ic release; distributi	on unlimited			
13. SUPPLEMENTARY NO Briefing to Program					
14. ABSTRACT <b>NA</b>					
15. SUBJECT TERMS					
16. SECURITY CLASSIFIC	17. LIMITATION OF	18. NUMBER OF PAGES	19a. NAME OF RESPONSIBLE PERSON		
a. REPORT unclassified	b. ABSTRACT <b>unclassified</b>	c. THIS PAGE unclassified	Same as Report (SAR)	21	ALEA ONDIBLE I EROON

**Report Documentation Page** 

Form Approved OMB No. 0704-0188



## Military Fuels



• What is JP-8?



Why do we use it?



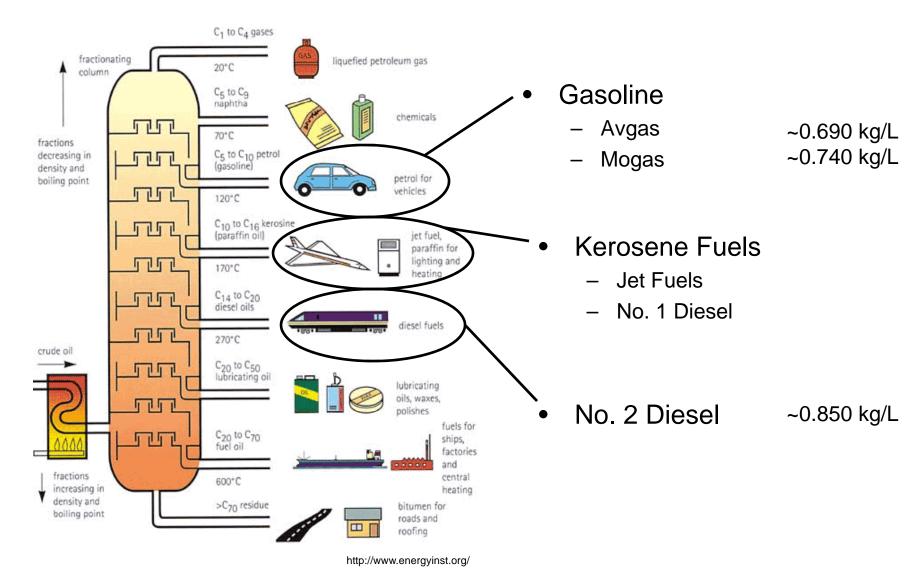


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#### Petroleum Distillation





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#### Commercial Aviation Fuels



- JET A Kerosene cut of fuel normally only available in the U.S. for civil aviation use.
  - ASTM D1655
  - Freeze Point:  $\leq$  -40°C (- 40°F)
  - Density @15°C: 0.775 to 0.840 kg/L
  - Flash Point:  $\geq$  38°C (100°F)
  - 8 to 16 carbon atoms per molecule
- JET A-1 Kerosene grade cut of fuel suitable for most turbine engine aircraft. It is produced to a stringent internationally agreed standard. It is widely available outside the U.S.
  - ASTM specification D1655, DEF STAN 91-91
  - Freeze Point:  $\leq$  -47°C (- 53°F)
  - Density @15°C: 0.775 to 0.840 kg/L
  - Flash Point: ≥ 38°C (100°F)
  - 8 to 16 carbon atoms per molecule

## Military Aviation Fuels



- JP-8 or NATO F-34 Jet A-1 specification fuel containing military fuel additive package: static dissipater additive (SDA), corrosion inhibitor/lubricity improver (CI/LI), and fuel system icing inhibitor (FSII) and may contain antioxidant (AO) and metal deactivators (MDA). Single Fuel on the Battlefield used by the Army and Air Force per AR 70-12.
  - MIL-DTL-83133, DEF STAN 91-87
  - Freeze Point:  $\leq$  -47°C (-52.6°F)
  - Density @15°C: 0.775 to 0.840 kg/L
  - Flash Point:  $\geq$  38°C (100.4°F)
- JP-8+100 or NATO F-37 JP-8 additized with +100 thermal stability improver additive (NATO S-1749).
  - Army No Use Policy In Effect

## Military Aviation Fuels



- JP-5 or NATO F-44 Kerosene based fuel that is the primary fuel for Navy shipboard aircraft operations containing military fuel additive package: SDA, CI/LI, FSII, (AO) and (MDA).
  - MIL-DTL-5624, DEF STAN 91-86
  - Freeze Point:  $\leq$  -46°C (-50.8°F)
  - Density @15°C: 0.788 to 0.845 kg/L
  - Flash Point: ≥ 60°C (140°F)
- JAA JET A with Additives Air Force with support from DLA Energy is moving toward eliminating the use of JP-8 at CONUS military installations and replacing it with JET A fuel that is additized at the point of use. This effort is to reduce the price of fuel and simplify the logistics of obtaining the fuel used by CONUS installations by allowing for Jet A fuel to be pulled of multiproduct pipelines.
  - Freeze Point: ≤ 40°C (-40°F)

## Military Fuel Additives



- Corrosion Inhibitor/Lubricity Improver (CI/LI) Additive contains a polar group that adheres to metal surfaces, forming a thin surface film of the additive, thereby improving lubricity and inhibiting corrosion. Most CI/LI additives contain dilinoleic acid.
- Fuel System Icing Inhibitor (FSII) FSII is chemically composed of di-ethylene glycol monomethylether (di-EGME) which contains both a hydrophobic (water hating) and hydrophilic (water loving) portion. This structure allows the molecule to be soluble in both nonpolar fuel and in highly polar water. Having a higher solubility in water the FSII works by combining with any free water that forms and lowering the freezing point of the mixture so that no ice crystals are formed. It also has bio-stat properties thus preventing bio-material from growing.



## Military Fuel Additives



- Static Dissipater Additive (SDA) Stadis<sup>®</sup> 450 increases the conductivity of the fuel, thereby increasing the rate of static charge dissipation.
- +100 Additive Increases the thermal stability of the fuel by 100°F to ~425°F in an effort to prevent engine deposits caused by fuel being used as a heat sink. The additive is a combination of a dispersant, antioxidant, and metal deactivator, which prevents oxidation reactions and keeps potential insolubles in solution rather than depositing out on the engine surfaces.
  - Army NO USE POLICY The currently used +100 additive has a
     Dispersant/Detergent component that affects Army fuel/water separators
     increasing risk of water to enter fuel tanks. In addition, no benefit has been
     identified for Army systems.

## Military Fuel Additives



- Antioxidants (AO) Required in fuels that have hydrotreated components. Antioxidants improve storage stability by preventing the formation of peroxides, gums, and insoluble particulates. Peroxides attack elastomeric fuel system parts, gums can cause engine deposits, and insoluble particulates can cause engine wear and plug fuel filters. AOs function as hydrogen atom donors that stop the oxidation process.
- Metal Deactivator Additive (MDA) The only approved metal deactivator is N,N´-disalicylidene-1,2- propane diamine. Metals like copper and zinc can act as catalysts for oxidative reactions of fuel. MDA inhibits the catalytic activity of the metals by creating stable complexes with the metal ions.



- No. 2 Diesel Fuel or NATO F-54 Middle distillate fuel used for automotive diesel and gas turbine engines.
  - ASTM D975
  - Density @15°C: ~ 0.820 to 0.840 kg/L
  - Flash Point: ≥ 52°C (125.6°F)
  - 12 to 21 carbon atoms per molecule
- No. 1 Diesel Fuel or NATO F-44 A special-purpose, light middle distillate fuel for use in diesel engine applications requiring a fuel with a volatility higher than that provided by No. 2 Diesel Fuel.
  - ASTM D975
  - Density @15°C: ~ 0.775 to 0.840 kg/L
  - Flash Point:  $\geq$  38°C (100°F)
  - 8 to 16 carbon atoms per molecule



- TS-1 Wide cut kerosene fuel supplied at all airports within the former Soviet Union and in some Eastern European countries.
  - GOST 10227
  - Freeze Point:  $\leq$  -60°C (-76°F)
  - Density @15°C: ≥ ~0.787 kg/L
  - Flash Point: ≥ 28°C (82.4°F)
- F-65 50/50 blend of No. 2 Diesel fuel (F54) and aviation turbine fuel JP-5 or JP-8. The fuel mixture, termed "M1 fuel mix" was developed in 1981 after turbine power plant of the M1 Abrams tank experienced waxing and filterability problems in Germany. The fuel mixture reduces waxing tendency and the viscosity of the diesel fuel in cold temperature environments. This fuel has not been needed since the implementation of the Single Fuel Policy, i.e., JP-8



- Avgas Aviation fuel for use in spark ignition piston-engine aircraft.
  - ASTM D 910
  - Freeze Point: ≤ -58°C (-72.4°F),
  - Density @15°C: 0.690 0.715 kg/L
  - 4 to 10 carbons per molecule.
  - Similar to Mogas except :
    - Composed of lighter distillation fractions that are more stable to oxidation
    - Lower vapor pressure than Mogas
    - Some grades still use Tetraethyl Lead additive to prevent engine knock
- Mogas Automotive gasoline used in spark ignition engines.
  - ASTM D 4814
  - Density @15°C: 0.715 to 0.770 kg/L,
  - 4 to 12 carbons per molecule.



- JET B A wide cut fuel covering portions of the gasoline and kerosene fractions of distillation. Used in cold climates where its better cold weather performance is required. Similar to JP-4 fuel.
  - ASTM D6615
  - Freeze Point  $\leq$  50°C (- 58°F)
  - Density @15°C: 0.751 to 0.802 kg/L
  - 5 to 15 carbon atoms per molecule.
- JP-4 or NATO F-40 A distillate fuel covering the gasoline and kerosene fractions of distillation including military fuel additive package: SDA, CI/LI, FSII and may contain OA and MDA. In use by USAF from 1951 to 1996.
  - MII -DTI -5624
  - Freeze Point: ≤ 58°C (-72.4°F)
  - Density: 0.751 0.802 kg/L
  - 5 to 15 carbon atoms per molecule.



#### Unclassified Alternative Fuels



- 1st Generation Alternative Fuels
  - Largely made from edible sugars, starches, animal fats and vegetable oils
  - Food based crops
  - Examples: Biodiesel, Ethanol
  - Not cost competitive with fossil fuels
- 2<sup>nd</sup> Generation Alternative Fuels
  - Fischer-Tropsch Synthetic Paraffinic Kerosene (FT-SPK) and Hydroprocessed Esters and Fatty Acids (HEFA)
  - More highly refined or made from synthesis process to make fuel.
    - Largely made from inedible plant materials, agricultural, wood waste
    - · Jatropha, switchgrass, camelina
- 3<sup>rd</sup> Generation Alternative Fuels
  - Genetically modified crops that have a carbon-neutral output
  - Must be processed using FT or HEFA process.
  - Example: Algal biofuels

## Unclassified 1st Generation Alternative Fuels



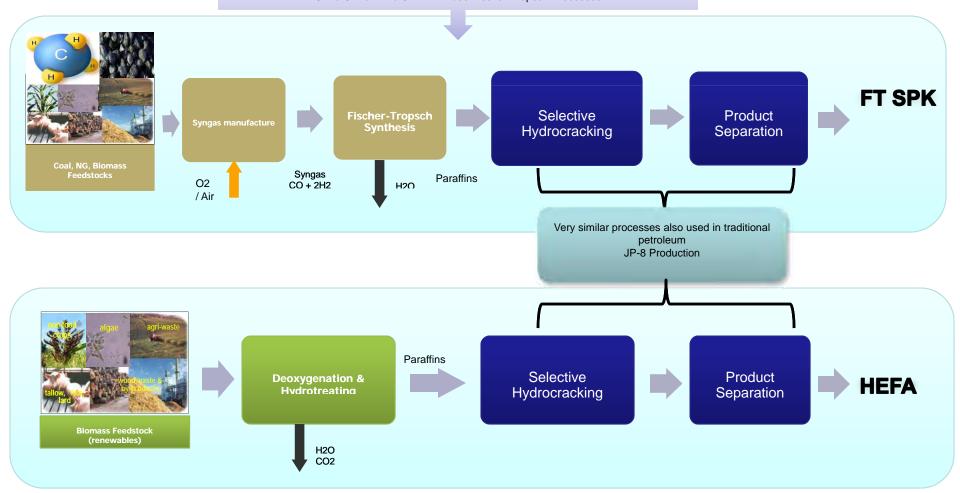
- Biodiesel a fuel comprised of mono-alkyl esters of long chain fatty acids derived from Vegetable oils or animal fats (Fatty Acid Methyl Esters, FAME).
  - ASTM D 6751 blend stock
  - B5 is allowed in ASTM D 975
  - B6 to B20 allowed in ASTM D7467
  - Problems
    - Storage stability
    - Material compatibility
    - Cost
    - · Water affinity and microbial growth



#### 2nd Generation Alternative Fuels



\*\*CTL / GTL / BTL / CBTL: All use Fischer-Tropsch Processes\*\*

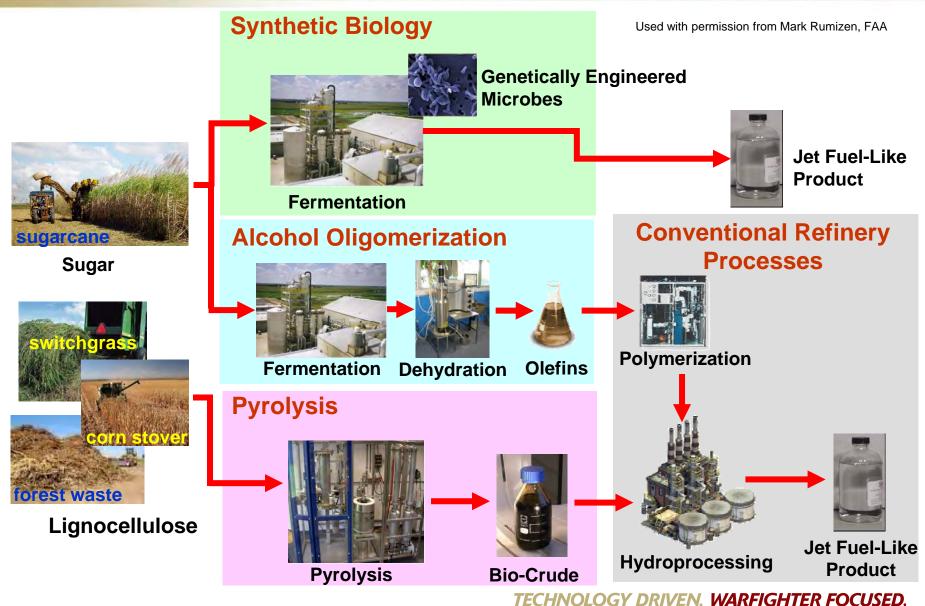


Because of the similar end-processing, FT SPK and HEFA are chemically similar blendstocks



## Unclassified 3rd Generation Alternative Fuels





Unclassified



# Unclassified Back Up Slides







- JPTS Jet Propellant Thermally Stable is fuel specifically formulated and produced for use in the USAF U-2 aircraft.
  - MIL-DTL-25524
  - Freeze Point:  $\leq$  -53°C (-63.4°F)
  - Flash Point:  $\geq 43^{\circ}$ C (109.4°F)
- JP-1 First jet propellant specified by the U.S. military in 1944.
  - AN-F-32
  - Freeze Point:  $\leq$  -60°C (-76°F),
- JP-2 wide cut fuel covering portions of the gasoline and kerosene fractions of distillation specified in 1945.





- JP-3 Widecut wide cut fuel covering portions of the gasoline and kerosene fractions of distillation specified in 1947.
- JP-6 Kerosene based fuel developed in1956 for the XB-70 Valkyrie aircraft.
  - MIL-J-25656
- JP-7 A fuel created from special blending stocks to create a fuel with low vapor pressure, high thermal oxidation stability, and low volatility. Developed in SR-71 Blackbird in the 1960's.
  - MIL-DTL-38219





- JP-9 A high density synthetic fuel blend of Exo-tetrahydrodi (cyclopentadiene), Methylcyclohxane, and H-norbornadiene dimers, used in air launched cruise missiles. Replaced by JP-10.
  - Density @15°C: 0.935 to 0.955 kg/L
  - Freeze Point: ≤ -54°C (-65.2°F)
  - Flash Point: ≥ 21°C (70°F)
- JP-10 A high density synthetic fuel composed entirely or nearly entirely of Exo-tetrahydrodi (cyclopentadiene) used in air launched cruise missiles.
  - Density @15°C: 0.935 to 0.943 kg/L
  - Freeze Point: ≤ -79°C (-110.2°F)
  - Flash Point: ≥ 55°C (131°F)